

Work Order ID 102097

Friday, May 24, 2013 11:08:56 AM

102097

Page 2

Item ID: D3137-3

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Guide

Start Date: 5/24/2013 Start Qty: 70.00

70

Cust Item ID:

Required Date: 5/29/2013 Req'd Qty: 70.00

70

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130

QC8- Inspect parts - second check

0.00

130

QC

Memo

0.00

10

13/05/29

66

Ø

Quality Control

140

Identify as per dwg & Stock Location ST 235A 0.00

140

Packaging

Memo

0.00

66x

50
13-5-29

Packaging

150

QC21- Final Inspection - Work Order Release

0.00

150

QC

Memo

0.00

MLJ 13-05-29

MF 13-5-29

Quality Control

Picklist Print

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Work Order ID: 102097

Parent Item: D3137-3

Parent Item Name: Guide

Start Date: 5/24/2013

Required Date: 5/29/2013

Start Qty: 70.00

Required Qty: 70.00

Comments: IPP Rev:A02.05.29New IssueNG
IPP Rev:B 08-05-23 revE as per dwg DD verified by:EC
IPP Rev c 08.07.03 ECN1207 EC verified by DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
MDELRLNB0.75X1.250 Delrin Bar		Purchased	No			100	f	5.7168	0.0791	5.8284211			

Location

MAT018

Loc Qty

5.716812

Loc Code

117985

1.0056

119133

0.008

120035

0.001476

123027

0.031736

124382

4.67

(59x)

4.67

JFC 2013-05-25

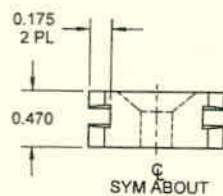
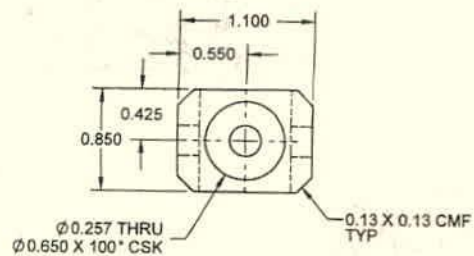
*Just this Batch
only
13-05-28.
116779*

MDELRLNB .75 x 1.00

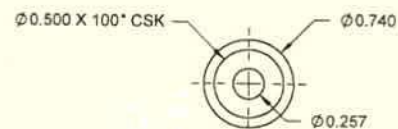
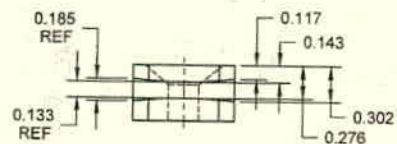
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.792

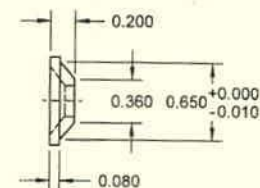
MH 2013/05/26



D3137-3 GUIDE



D3137-5 WASHER



NOTES:

- 1) MATERIAL: -3
DELTRIN II 150E OR ACETRON GP ACETAL BAR
(REF DART SPEC M-DELTRIN-B)
-5
6061-T6 (OR 6061-T651/ T6510/ T6511/ T62) ALUMINUM BAR
PER-AMS-QQ-A-225/8 (OR AMS 4117/ 4128/ 4145/ 4116)
OR PER-QQ-A-200/8 (OR AMS 4160)
REF. DART SPEC M6061T6R
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1 (-5 ONLY)
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.015 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: SEE ASSEMBLED WEIGHT ON SHEET 2
- 8) -3 REPLACES PREMIER P/N B30-2300-207
-5 REPLACES PREMIER P/N B30-2300-209

#102097

RELEASED
180701/14

DESIGN	DS	DART AEROSPACE LTD	
DRAWN	JAS	HAWKESBURY, ONTARIO, CANADA	
CHECKED	J	DRAWING NO.	REV. F
MFG. APPR	41	D3137	SHEET 5 OF 5
APPROVED	42	TITLE	SCALE
DE APPR.	43	BRACKET ASSEMBLY	NTS
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